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## INSTALLATION of the CASE 1020 Series Flex Grain Platform Replacement Bottom Shields ( Feed Plates )

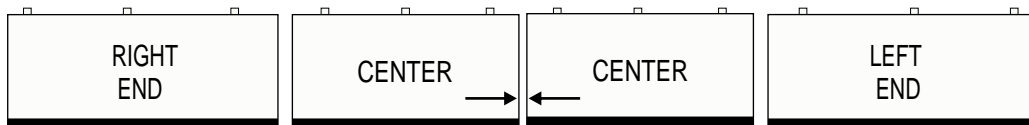
**IT IS VERY IMPORTANT THAT YOU READ THE ENTIRE  
INSTRUCTION SHEET BEFORE STARTING INSTALLATION**

**PLEASE REFER TO THE OPERATORS MANUAL FOR YOUR  
SPECIFIC COMBINE FOR PERTINENT SAFETY PRECAUTIONS**

**THE TERMS "LEFT", "RIGHT", "FRONT", and "REAR " ARE DETERMINED BY  
FACING IN THE DIRECTION THE COMBINE WILL TRAVEL WHEN IN USE.**

### PANEL LAYOUT

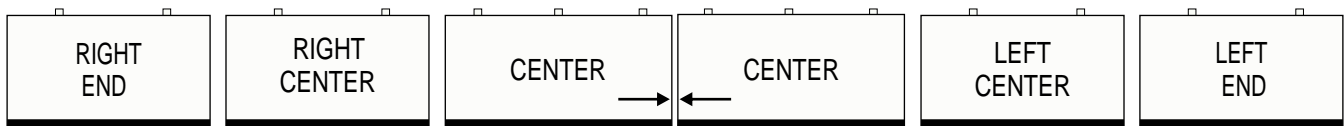
4 PANEL KITS (15 ft. thru 20 ft.)



FORWARD



6 PANEL KITS ( 22 ½ ft. thru 30 ft.)



FORWARD



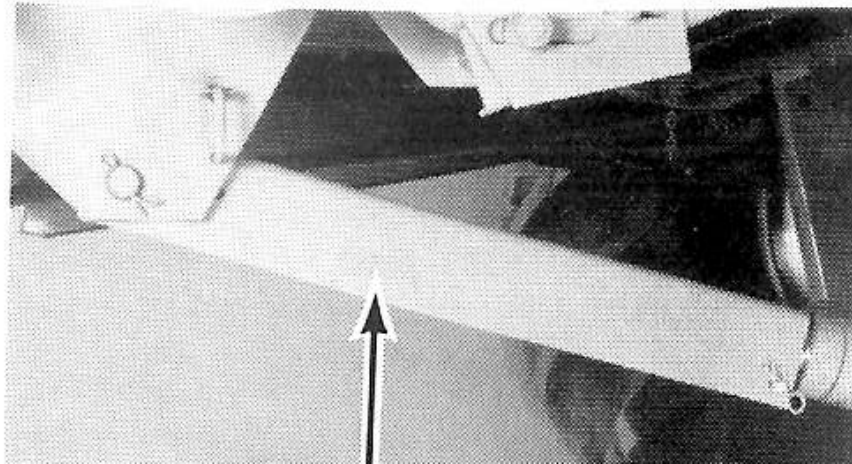
Compare the contents with the enclosed "packing slip" to confirm that you have received the correct panels and associated hardware.



# Header Safety Stand



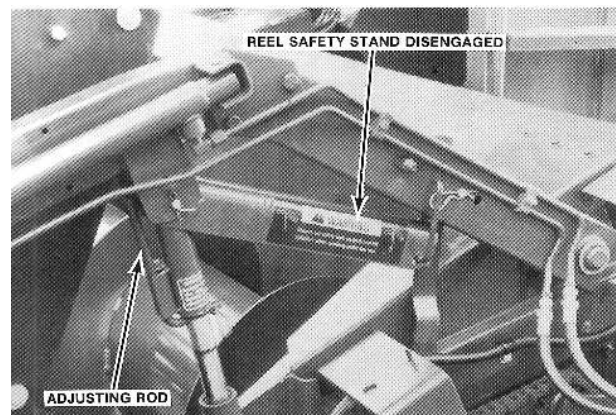
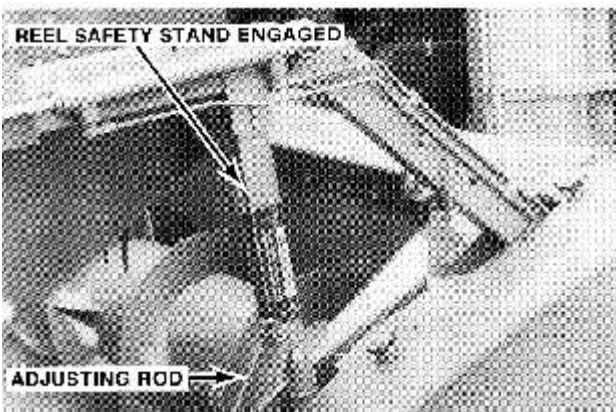
**DANGER:** Always place feeder lock in position on lift cylinder before working under header or feeder.



## Reel Safety Stands

Do not work closely around or under a raised reel without placing reel safety stands in safety position.

Raise reel to highest position and lower safety stand over both reel cylinders. Position adjusting rod in safety stand and pin in place.



## STEP 1

Remove the existing Bottom Shields.



## STEP 2

Thoroughly clean the top side of the cutter bar skids to remove all dirt and crop residue.



## STEP 3

Assemble the center panels with the 1/4-20 x 3/4 truss head screws and nylon inserted locknuts supplied as illustrated below.



**CAUTION:**

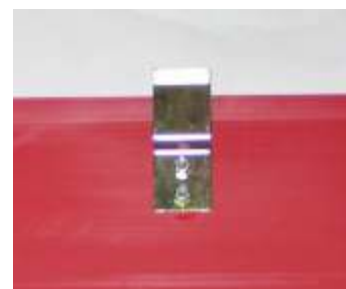
**DO NOT  
OVER TIGHTEN  
SCREWS**

Excessive torque will restrict expansion and deform panels.



## STEP 4

Remove the existing metal clips and attach to the Poly shields with the 1/4 - 20 x 3/4 truss head screws and nylon inserted locknuts supplied.



## STEP 5

Install the center panel assembly. Confirm that the panels are centered on the header then secure with the front clips.



## STEP 6

Transfer the remaining rear clips and install the remaining panels, working from the center outward.



## STEP 7

Prior to installing the end panels, attach the stainless steel end retainers with the 1/4-20 x 3/4" truss head screws and nylon inserted lock nuts supplied.

